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| State: Oregon | Specification: Standard Specification for Asphalt Materials |
| Date: 11/24/25 | Web Address: https://www.oregon.gov/odot/Construction/Documents/2025_asphalt_materials_specs.pdf |
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| Oregon | | Table 1: Requirements for Anionic High Float Emulsified Asphalts | | | |
|--|---|--|----------------|-----------|-----------|
| Property | Test Method AASHTO (T), ASTM (D), or Other (1) | Rapid-Setting | Medium-Setting | | |
| | | HFRS-2 | HFMS-2 | HFMS-2S | |
| EMULSIONS: | | | | | |
| Viscosity, Saybolt Furol seconds | 25° C (77° F) | - | - | - | - |
| | 50° C (122° F) | 50 min. | 100 min. | 100 min. | 100 min. |
| Storage Stability Test, 24 hours, % | T59 | 1.0 max. | 1.0 max. | 1.0 max. | 1.0 max. |
| Sieve Test, % | | 0.10 max. | 0.10 max. | 0.10 max. | 0.10 max. |
| Demulsibility, % | | 30 min | - | - | - |
| Residue, % | | 63 min. | 65 min. | 65 min. | 65 min. |
| Oil Distillate, volume of emulsion, % | | 7 max. | 7 max. | 7 max. | 1-7 |
| DISTILLATION RESIDUE: | | | | | |
| Penetration, 25° C (77° F), tenths of mm | T49 | 90-200 | 100-300 | 200 min. | 200 min. |
| Ductility, 25° C (77° F), cm | T51 | 40 min. | 40 min. | - | - |
| Float Test at 60° C (140° F), seconds | T50 | 1200 min. | 1200 min. | 1200 min. | 1200 min. |
| NOTES: | 1. Test methods are the current version of either AASHTO (T), ASTM (D), or ODOT (TM) publications | | | | |

Table 2: Requirements for Cationic Emulsified Asphalts

| Property | Test Method AASHTO (T), ASTM (D), or Other | Rapid-Setting | | Medium-Setting | | | Slow-Setting | |
|--|--|---------------|------------|----------------|------------|------------|--------------|------------|
| | | CRS-1 (4) | CRS-2 (4) | CMS-2S | CMS-2 | CMS-2H | CSS-1 | CSS-1H |
| EMULSIONS: | | | | | | | | |
| Viscosity, Saybolt Furol seconds | 25° C (77° F) | - | - | - | - | - | 20-100 | 20-100 |
| | 50° C (122° F) | 20-100 | 100-400 | 50-450 | 50-450 | 50-450 | - | - |
| Settlement, 5 days, % | | - | - | - | - | - | - | - |
| Storage Stability Test, 24 hours, % | | 1.0 max. | 1.0 max. | 1.0 max. | 1.0 max. | 1.0 max. | 1.0 max. | 1.0 max. |
| Sieve Test, % (1) | | 0.10 max. | 0.10 max. | 0.10 max. | 0.10 max. | 0.10 max. | 0.10 max. | 0.10 max. |
| Particle Charge | | Positive | Positive | Positive | Positive | Positive | Positive | Positive |
| Demulsibility, % (2) | | 40 min. | 40 min. | - | - | - | - | - |
| Cement Mixing Test, % | | - | - | - | - | - | 2.0 max. | 2.0 max. |
| Coating Ability and Water Resistance | Dry Aggregate | - | - | Good | Good | Good | - | - |
| | After Spraying | - | - | Fair | Fair | Fair | - | - |
| | Wet Aggregate | - | - | Fair | Fair | Fair | - | - |
| | After Spraying | - | - | Fair | Fair | Fair | - | - |
| Residue, % | | 60 min. | 65 min. | 60 min. | 65 min. | 65 min. | 57 min. | 57 min. |
| Oil Distillate, volume of emulsion, % | | 3 max. | 3 max. | 12 max. (3) | 8 max. (3) | 8 max. (3) | 3 max. (3) | 3 max. (3) |
| pH | T200 | - | - | - | - | - | - | - |
| DISTILLATION RESIDUE: | | | | | | | | |
| Penetration, 25° C (77° F), tenths of mm | T49 | 90-250 (4) | 90-250 (4) | 90-250 | 90-250 | 40-90 | 90-250 | 40-90 |
| Ductility, 25° C (77° F), cm | T51 | 40 min. | 40 min. | 40 min. | 40 min. | 40 min. | 40 min. | 40 min. |
| Solubility in trichloroethylene, % | T44 | 97.5 min. | 97.5 min. | 97.5 min. | 97.5 min. | 97.5 min. | 97.5 min. | 97.5 min. |
| NOTES: | <ol style="list-style-type: none"> This test requirement on representative samples is waived, if successful application of the material has been achieved in the field (per AASHTO M-140) The demulsibility test shall be performed within 30 days from date of shipment. Required under Oregon Administrative Rules, Chapter 340, Division 232-0120- Department of Environmental Equality When CRS-1h or CRS-2h is specified, the penetration range is changed from 100-250 tenths of mm to 40-90 tenths of mm. | | | | | | | |

| Oregon | | Table 3: Requirements for Polymer-Modified Anionic High Float Emulsified Asphalt | |
|---|----------------|--|-------------|
| Property | | Test Method AASHTO (T), ASTM (D), or Other | HFMS-2SP |
| EMULSIONS: | | | |
| Viscosity, Saybolt Furol seconds | 25° C (77° F) | T59 | - |
| | 50° C (122° F) | | 50 min. |
| Storage Stability Test, 24 hours, % | | | (1) |
| Sieve Test, % | | | 0.10 max. |
| Residue, % (2) | | | 65 min. (3) |
| Oil Distillate, volume of emulsion, % (2) | | | 7.0 max. |
| DISTILLATION RESIDUE: | | | |
| Penetration, 25° C (77° F), tenths of mm | | T49 | 300 min. |
| Ductility, 25° C (77° F), cm | | T51 | - |
| Elastic Recovery, % (4) | | ODOT TM429 (5) | 25 min. |
| Solubility in trichloroethylene, % | | T44 | 97.0 min. |
| Float Test at 60° C (140° F), seconds | | T50 | 1200 min. |
| NOTES: | | <ol style="list-style-type: none"> 1. The material after setting undisturbed for 24 hours shall show no white, milky separation, but shall be smooth and homogeneous throughout. 2. AASHTO T59, with modifications to include a 204 ± 6° C maximum temperature to be held for 15 minutes. 3. The combined percentage of the residue portion and the oil portion from the residue by distillation test shall be 70.0% minimum. 4. Elastic Recovery Test to be performed on Rolling Thin Film Oven aged residue (AASHTO T 240). 5. Method of testing on file at ODOT Materials Laboratory in Salem, OR. | |

| Oregon | | Table 4: Requirements for Polymer Modified Asphalt for Chip Seals | | | | |
|--|---|---|-----------|-----------|-----------|--|
| Property | Test Method AASHTO (T), ASTM (D), or Other | Anionic | | | Cationic | |
| | | HFRS-1P | HFRS-2P | RS-LTP | CRS-2P | |
| EMULSIONS: | | | | | | |
| Viscosity, Saybolt Furol Seconds, range | 25°C (77°F) | - | - | - | - | |
| | 50°C (122°F) | 100 min. | 100 min. | 100 min. | 100-400 | |
| Settlement, 5 days, % | T59 | - | - | - | - | |
| Storage Stability Test, 24 hours, % | | 1.0 max. | 1.0 max. | 1.0 max. | 1.0 max. | |
| Sieve Test, % | | 0.10 max. | 0.10 max. | 0.10 max. | 0.10 max. | |
| Particle Charge Test | | - | - | - | - | |
| Demulsibility, % | | 30 min. | 40 min. | 60 min. | 40 min. | |
| Breaking Index @ 25° C (77° F) | - | - | - | - | - | |
| Residue by Evaporation, % (1) | T59 | 65 min. | 65 min. | 65 min. | 65 min. | |
| Oil Distillate, volume of emulsion, % (1) | | 3.0 max. | 2.0 max. | 3.0 max. | 3.0 max. | |
| EVAPORATION RESIDUE: | | | | | | |
| Penetration, 25° C | T49 | 90-200 | 90-200 | 150-300 | 90-150 | |
| Ductility, 25° C, 50mm/minute, mm | T51 | - | - | - | - | |
| Solubility in trichloroethylene, % (2) | T44 | 97.5 min. | 97.5 min. | - | 97.5 min. | |
| Float Test at 60° C (140° F), seconds | T50 | 1200 min. | 1200 min. | - | - | |
| Elastic Recovery, % | ODOT TM429 (1) | 30 min. | 58 min. | 45 min. | 45 min. | |
| -or- Torsional Recovery, % | - | - | - | - | - | |
| NOTES: | 1. For HFRS-1P, HFRS-2P, and RS-LTP, use AASTHO T59 with modifications to include a 204 ± 5° C (400 ± 10° F) maximum temperature to be held for 15 minutes. For CRS-2P, use AASTHO T59 with modifications to include 300 grams of emulsion and a 177 ± 5° C (350 ± 10° F) maximum temperature to be held for 15 minutes. 2. May be waived if polymer modification interferes with test accuracy. | | | | | |

| Oregon | | Table 5: Requirements Cold-In-Place Recycling Agents | | |
|--|--|--|-----------|--|
| Property | Test Method AASHTO (T), ASTM (D), or Other | Anionic | Cationic | |
| | | HFMS-2RA | CMS-2RA | |
| EMULSIONS: | | | | |
| Viscosity, Saybolt Furol seconds | 25° C (77° F) | - | - | |
| | 50° C (122° F) | 50 min. | 50-450 | |
| Storage Stability Test, 24 hours, % | T59 | 1.0 max. | 1.0 max. | |
| Sieve Test, % | | 0.10 max. | 0.10 max. | |
| Residue, % | | 65 min. | 60 min. | |
| Oil Distillate, volume of emulsion, % | | 7 max. | 5-15 | |
| DISTILLATION RESIDUE: | | | | |
| Penetration, 25° C (77° F), tenths of mm | T49 | 200-350 | 100-250 | |
| Ductility, 25° C (77° F), cm | T51 | - | - | |
| Elastic Recovery, 4° C % | T301 | - | - | |
| Solubility in trichloroethylene, % | T44 | 97.5 min. | 97.5 min. | |
| Float Test at 60° C (140° F), seconds | T50 | 1200 min. | - | |
| NOTES: | None. | | | |