

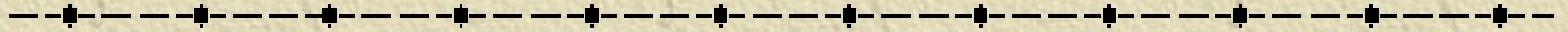
Moisture Damage and the Environmental Conditioning System



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FHWA



Moisture Damage



Moisture Damage



Moisture Damage



Moisture Damage Mechanisms

- ✦ Detachment, Displacement, Spontaneous Emulsification, Film Rupture, Pore Pressure, and Hydraulic Scouring.



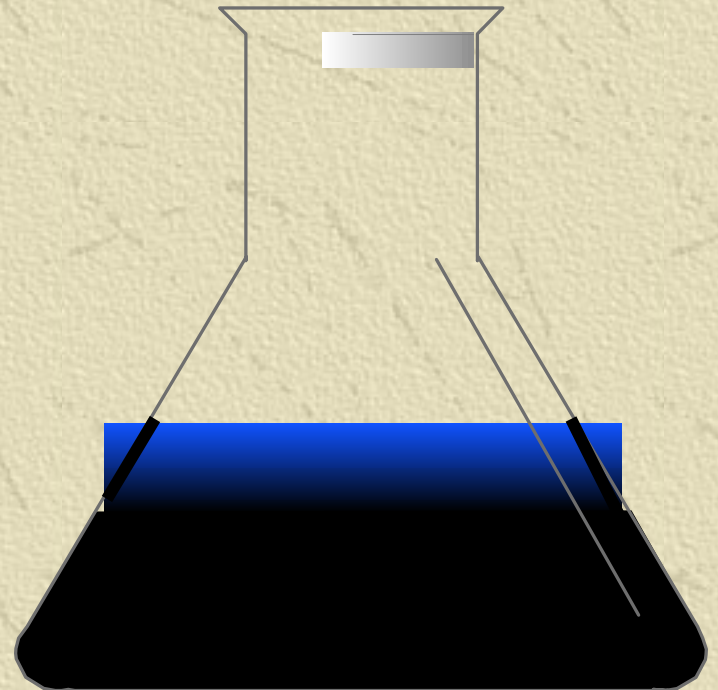
Moisture Damage Influenced By

- ✦ Aggregate Mineralogy
- ✦ Aggregate Surface Texture
- ✦ Interaction between Asphalt and Aggregate



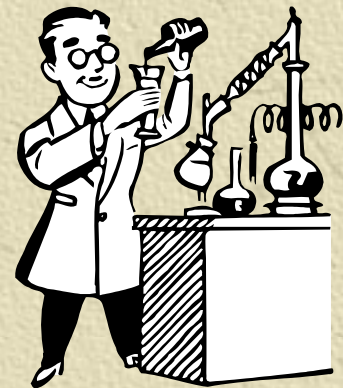
Moisture Damage Influenced By

- ✦ Asphalt Binder Chemistry
- ✦ Asphalt Binder Aggregate Interaction



TESTS for MOISTURE SENSITIVITY

- ✦ IMMERSION COMPRESSION
- ✦ BOIL TEST ASTM D 3625
- ✦ PEDESTAL TEST
- ✦ AASHTO T-283
- ✦ ASTM D-4867

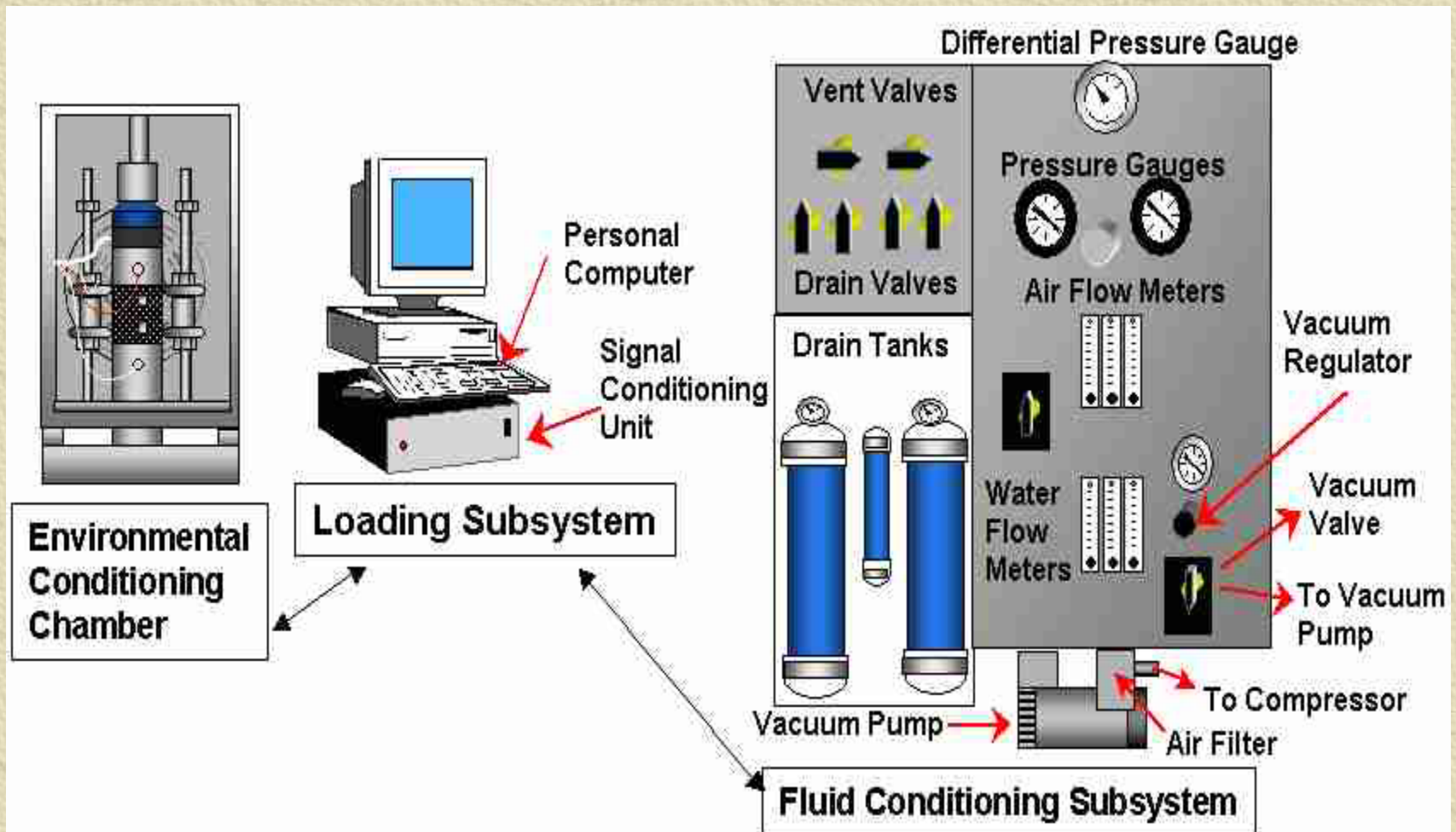


Environmental Conditioning System

- ✦ Developed as part of the SHRP.
- ✦ Initial cost \$65K to \$80K.
- ✦ Initial output did not provide any better results than AASHTO T283.



Environmental Conditioning System



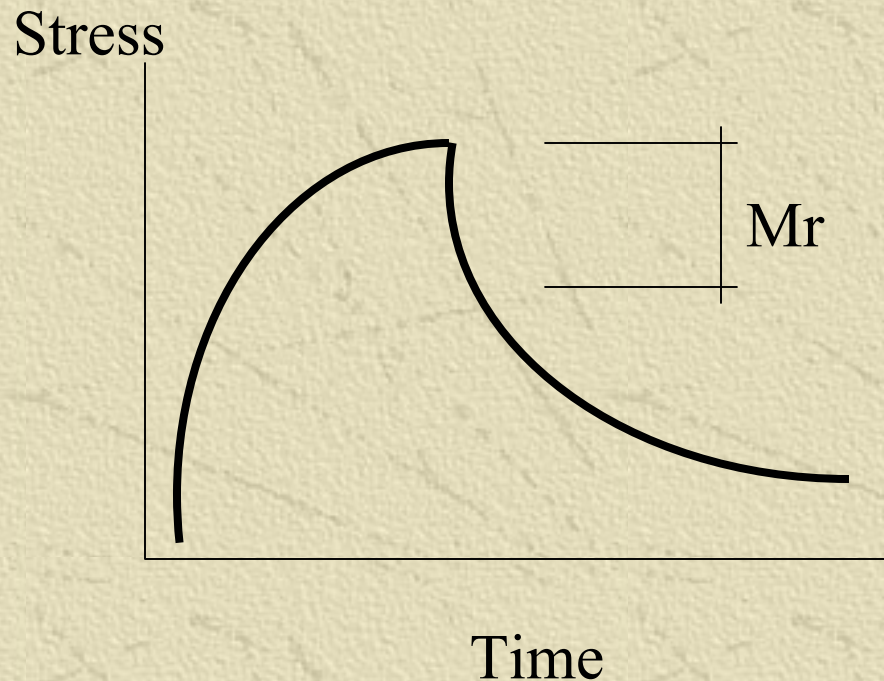
Environmental Conditioning System

- ✦ Sample is conditioned at 60 °C for 6 hrs.
- ✦ Cooled to 25°C for 2 hrs. and tested.
- ✦ A freeze cycle can be added.
- ✦ This process is repeated 3 times.



Environmental Conditioning System

- ✦ The ECS originally used the Resilient Modulus to evaluate damage.



Environmental Conditioning System

✦ Colorado Study: Will the new systems provide any better prediction of field performance.

- ◆ Modified AASHTO T 283
- ◆ Hamburg wheel test
- ◆ ECS



Environmental Conditioning System

✦ Colorado Study:

- ✦ Hamburg test the most sever with many false positives.
- ✦ ECS no general trend with poor prediction.
- ✦ Modified T 283 Best prediction for Colorado mixes.



RECENT DEVELOPMENTS

✦ SHRP / SUPERPAVE

- ◆ T-283 or ECS

✦ NCHRP 9-13

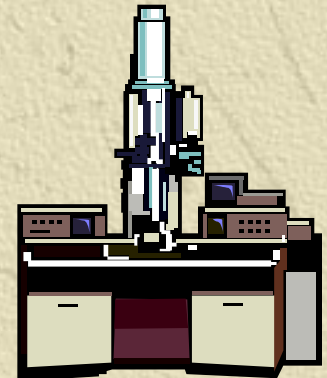
- ◆ T-283 Revisions 6 inch Gyrotory / Freeze-Thaw

✦ ASTM D-4867

- ◆ No Change

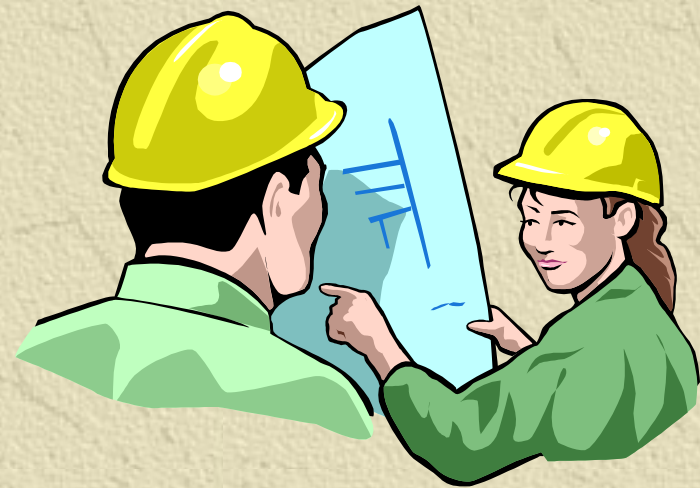
✦ NCHRP 9-34

- ◆ Focus on Conditioning of Specimen



NCHRP 9-34

- ✦ Combines the SHRP Environmental Conditioning System with the Superpave Simple Performance Test.



NCHRP 9-34

✦ ECS Study

✦ Refine conditioning

- Time
- Temperature
- Loading



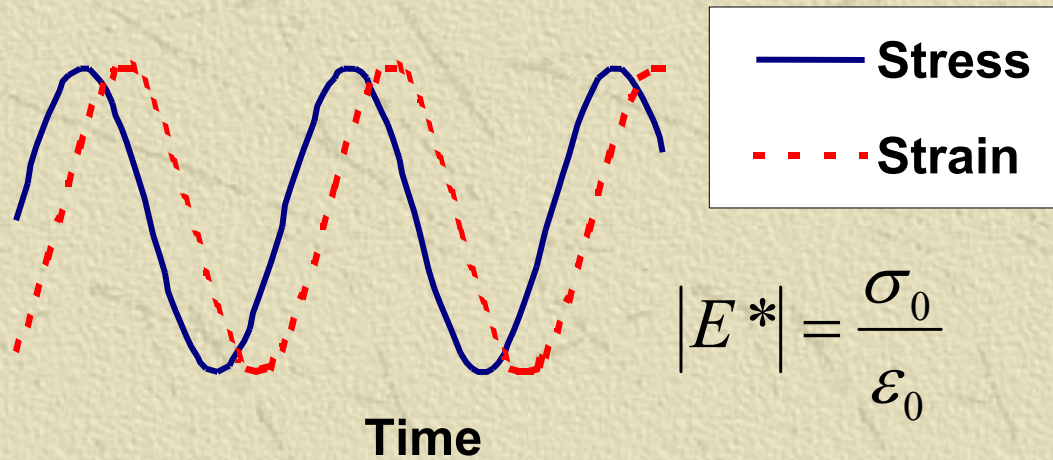
NCHRP 9-34



✦ Simple Performance Tests

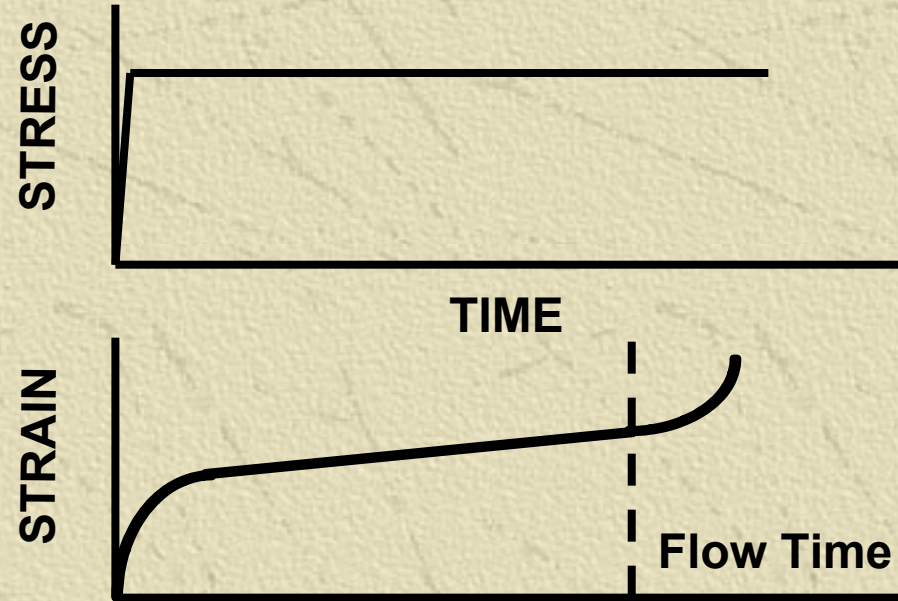
- ✦ Dynamic Modulus
 - Rutting
 - Cracking
- ✦ Creep Test
 - Rutting
- ✦ Repeated Load Test
 - Rutting

Dynamic Modulus Test



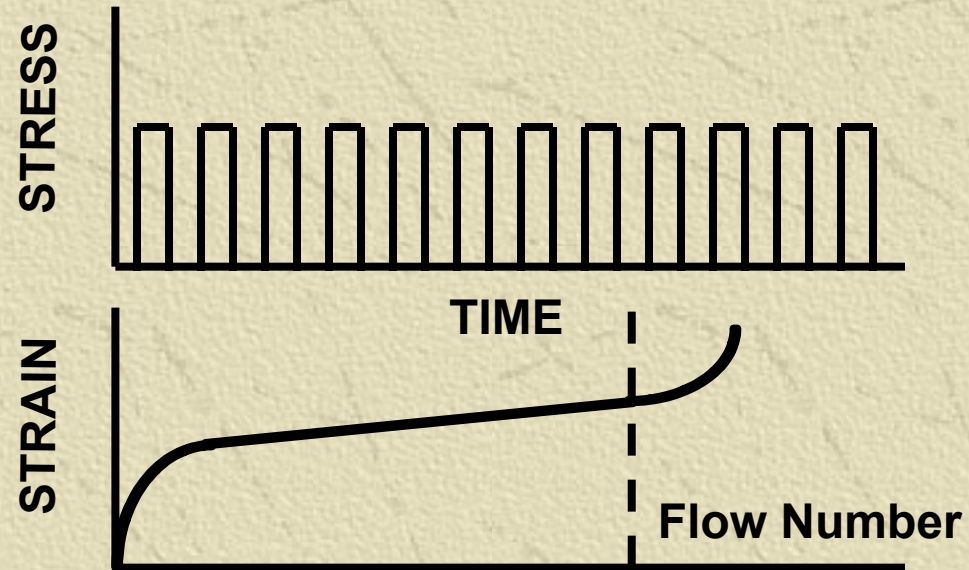
- Rutting
 - Min $|E^*|$ at High Temp
- Fatigue Cracking
 - Max $|E^*|$ at Intermediate Temp

Creep Flow Time Test



- Rutting
 - Min FT at High Temp

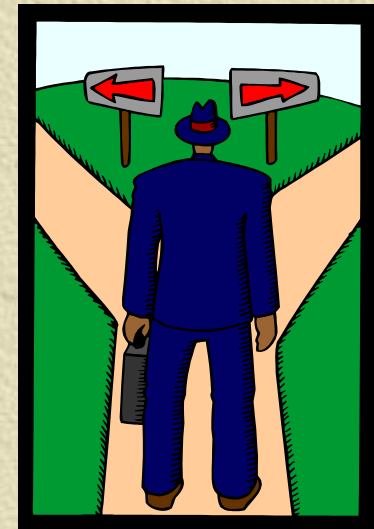
Repeated Load Permanent Deformation Test



- Rutting
 - Min FN at High Temp

NCHRP 9-34

-
- ✦ Improving the ECS to better simulate field conditions.
 - ✦ Using a performance test that better relates to the actual performance of the mix in the roadway.



Questions ?

